



FITTING INSTRUCTIONS TO SUIT Nissan 4.8 litre Patrol

PACEMAKER HEADERS part no. PH 9550

IMPORTANT: please read the following instructions carefully

- 1) From the top, remove engine covers.
- 2) Remove air box.
- 3) From underneath, unbolt sway bar from both saddles, and then remove sway bar from passenger side.
- 4) Remove engine pipe.
- 6) Unclip o2 sensors from standard bracket.

IMPORTANT: keep bracket for o2 sensors because it must be reused with the new Pacemaker header.

- 7) Remove heat shield.
- 8) Place sealant onto manifold gasket.
- 9) Replace o2 sensors into header.
- 10) Place header into engine bay and bolt up tight.
- 11) Plug o2 sensors back to loom and plug into original bracket, and then bolt up to the Pacemaker bracket.

IMPORTANT: make sure the earth strap is replaced onto the same bracket

- 12) Place sealant onto base gasket, and then bolt up to header and original system.
- 13) Replace sway bar into original position.
- 14) Replace engine cover and air box.



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