



FITTING INSTRUCTIONS TO SUIT **Hyundai Excel Twin Cam**
PACEMAKER HEADERS part no. PH 6560

- 1) Place anti zapper across battery terminals
- 2) Unclip oxygen sensor from loom and unbolt cat. converter
- 3) Remove plastic water shield engine pipe bracket and heat shield
- 4) Unbolt and remove cast manifold and engine pipe to cat. converter.
- 5) Place sealant onto gasket and place gasket onto studs
- 6) Slot header up from underneath and bolt up tight

This header has been supplied with a 2 ¼" connecting flange to allow for a larger flex pipe to be used, when a larger diameter (2 ¼") after market exhaust system is to be installed. However the existing exhaust system including the flex pipe can still be used with the following instructions.

- 7) Strip engine pipe of heat shield to expose engine pipe
- 8) Cut exposed Y pipe as Fig (1) and discard manifold and engine pipe
- 9) Return and insert flex pipe into supplied flange and rebolt to cat. converter
- 10) Weld into position (for best results unbolt and drop flex and weld around the inside)
- 11) Return to header and cat. converter using sealant and gaskets to finish
- 12) Reconnect oxygen sensor and replace plastic water shield

Fig (1)

