



FITTING INSTRUCTIONS FOR LH - LX TORANA

Part No. PH 5500

BEFORE YOU START, YOU MUST HAVE A HATFIELD CROSS MEMBER AND USE TURBO 700 REAR GEAR BOX MOUNTS.

- * 1 REMOVE BAT TERMINAL CLAMP & OR USE ANTI ZAPPER.
- * 2 REMOVE SPARK PLUGS & LEADS.
- * 3 REMOVE ENGINE Y BRANCH.
- * 4 DISCONNECT OXYGEN SENSOR.
- * 5 REMOVE STANDARD MANIFOLDS.
- * 6 REMOVE STARTER & DUST COVER.

RH SIDE

- * 1 UNBOLT RH ENGINE MOUNT AND JACK UP.
- * 2 SLOT RH HEADER INTO ENGINE BAY.
- * 3 CAREFULLY LET ENGINE SETTLE BACK INTO POSITION. AND REPLACE BOLT THEN TIGHTEN.
- * 4 PLACE SEALANT AND GASKET ONTO HEAD, USE THE TWO END BOLTS TO HOLD GASKET IN PLACE & HOOK HEADER ONTO HEAD.
- * 5 REPLACE REMAINING BOLTS AND TIGHTEN.

LH SIDE

- * 1 SLOT HEADER INTO ENGINE BAY & HOLD UP & OUT OF THE WAY.
- * 2 SLIDE STARTER UP & INTO PLACE.
- * 3 REPLACE DUST COVER & SCREW UP TIGHT.
- * 4 BOLT UP STARTER TIGHT.
- * 5 PLACE SEALANT AND GASKET ONTO HEAD, USE THE TWO END BOLTS TO HOLD GASKET IN PLACE & HOOK HEADER ONTO HEAD.
- * 6 REPLACE REMAINING BOLTS AND TIGHTEN.