



FITTING INSTRUCTIONS TO SUIT
VE Commodore 6 litre V8
***PACEMAKER* HEADERS** part no. **PH 5381 & PH 5382**

Important: both of these headers are designed for “HI-performance” and are designed to be used with after market cats along with all other exhaust upgrades. As a consequence, it may be necessary to retune the vehicle for optimum performance after installation. If retuning is not desired, ***PACEMAKER*** recommends the use of part no PH 5377 to be used along with the factory cats.

- Place an anti zapper across battery terminals
- Remove engine cover
- Remove spark plug leads
- Undo dipstick and place to one side

Note: It is not necessary to remove completely

- Unplug O2 sensor
- Remove standard manifold and cat converter
- Unscrew the O2 sensor and place to one side
- Undo steering shaft bolt at the rack
- Slide shaft up as high as it will go and place up and out of the way

Note: It is not necessary to drop the rack completely

- Place gasket onto head using the front and rear bolt
- Place headers into engine bay from underneath and tighten
- Slide steering rack back down to rack and realign
- Replace steering arm bolt and tighten
- Place O2 sensor into new position on the collector cone and tighten
- Plug O2 sensors into loom to finish