



## FITTING INSTRUCTIONS TO SUIT Holden CROSS 8 & Adventra

**PACEMAKER HEADERS** part no. **PH 5366**

**“IMPORTANT” do not use any sealant when fitting this product.**

- Place anti zapper on battery.
- Remove turtle shell.
- Cut Engine pipes as to **dia. 1**
- Disconnect engine pipes from manifolds and unclip oxygen sensors and remove.
- Unbolt cat converters from their hangers and from their flanges and remove.

### Left Hand Side

- Un-pop coolant reservoir.
- Cut cable tie and unplug temp sensor.
- Place bottle onto radiator.
- Slide heat shield up and out using a little force.
- Remove leads, plugs and manifolds.
- Unbolt the chassis to fire-wall brace and place to one side.
- Place gasket onto head using 2 original bolts.
- Important** Slot header into engine bay from the bottom and hang onto bolts.
- Replace chassis to fire-wall brace and tighten up.
- Replace remaining bolts and tighten up header
- Reassemble Left Hand Side by reversing instructions.

**Note:** You will need to lengthen the O2 sensor plug by unclipping wiring harness from the back of the block or use **PACEMAKER HEADERS** O2 Extension lead, part number **PEX 5367**.

### Right Hand Side

- Important** There is no need to undo or remove any part of the steering components.
- Unbolt and remove dipstick tube.
- Separate base from main part of header
- Place gasket onto head using 2 original bolts.
- From the top carefully slot header down into position
- Replace remaining bolts and tighten up.

### Right Hand Side Base

- From underneath align base to header, using the 3 bolt gasket to seal, and tighten.

### These headers are designed to be used with existing system.

- Take cat converters and remove any remaining off-cuts that maybe left inside.
- Pump out cat converters until they fit snugly into the supplied flanges on back of header.
- Return to underneath of car and place into position.
- Weld to supplied flanges.

## Engine Pipe & Cat. Converter

