



## FITTING INSTRUCTIONS TO SUIT COMMODORE VY 5.7 Ltr CHEV. Pt no PH 5361

**Please read and follow these instructions carefully, as they hold important information.**

**NOTE these headers will fit VT-VX-VU- & VII Monaro if the starter motor heat shield is trimmed.**

**NOTE If fitting to a “SIX SPEED MANUAL”, refer to supplement found in heat shield pack.**

**“IMPORTANT” do not use any sealant when fitting this product.**

Place steering on lock pointing nut to the rear for easy access.

For precautionary reasons, remove battery cable completely. (You will need to remove and replace the starter motor shield during fitment)

Remove turtle shell.

Disconnect engine pipes unclip oxygen sensors and unbolt from flanges after cat converters.

### **Right Hand Side**

Remove leads plugs and manifold and dipstick tube. It also pays to remove the coil pack.

Place gasket onto head using the 2 original end bolts.

Unbolt steering bolt and clip and place steering knuckle on top of chassis rail.

Unbolt steering rack

Unbolt stone guard (and unscrew plastic pan VT-VX-VU only and slip forward to remove)

Locate screw holding power steering line on the radiator sub-frame and remove.

Gently pull steering rack down and using a 17 mm open ended spanner wind the rack over to the starter motor.

Twist driver's side front wheel, as if the car was turning right. (As to push the rack into the centre and hard up to the starter motor)

Remove chassis rail to fire wall bracket.

If you are working on a manual, now is the time to fit the clutch line to the **PACEMAKER** bracket, and push up and out of the way.

Unclip starter motor heat shield and remove. **NOTE:** For VT-VX.VU & VII Monaro, refer to bottom instructions

From the bottom carefully slot header up into engine bay and hook onto bolts. (Do not tighten up yet.)

Replace the starter motor heat shield.

Drop down steering arm from chassis rail and replace bracket as this can only be done before any header bolts have been replaced.

**NOTE:** if you are working on a manual, remember to relocate clutch line using the **PACEMAKER** bracket.

Twist front wheel back to the original position, and replace rack back into the correct position.

Place both supplied heat shields and washes into position and bolt up rack tight **NOTE:** refer to heat shield supplement in heat shield pack.

From the bottom, reassemble Right Hand Side by reversing fitting instructions.

Return to the top and replace remaining bolts and tighten up. Finish by relocate dip stick and replacing plugs, leads and coil pack.

**NOTE:** Once the rack has been placed back into position and the headers have been tightened; check clearance to all power steering lines.

### **Left Hand Side**

Unplug leads and Remove coil pack

Un pop coolant reservoir.

Unclip cable tie and unplug temp sensor.

Place bottle onto radiator.

Slide heat shield up and out using a little force.

Remove plugs and manifold.

Place gasket onto head using 2 original bolts.

Slot header into engine bay through the top and hang onto bolts.

Replace remaining bolts and tighten up

Reassemble Left Hand Side by reversing instructions.

