



FITTING INSTRUCTIONS TO SUIT COMMODORE VT 5.7 Ltr CHEV. pt no PH 5360

“IMPORTANT” do not use any sealant when fitting this product.

Place steering on lock pointing nut to the rear for easy access.

Place anti zapper on battery.

Remove turtle shell .

Disconnect engine pipes unclip oxygen sensors and unbolt from flanges after cat converters.

Right Hand Side

Remove leads, plugs and manifold and dipstick tube.

Unbolt steering bolt and clip and place steering knuckle on top of chassis rail.

Unbolt steering rack

Unbolt stone guard and unscrew plastic pan and slip forward to remove.

Locate screw holding power steering line on the radiator subframe and remove.

Gently pull steering rack down.

Twist drivers side front wheel, as if the car was turning right.(as to push the rack into the center and hard up to the starter motor)

Remove chassis rail to fire wall bracket. (Place clutch line bracket up and clear. -**Note:MANUAL ONLY-**)

From the bottom carefully slot header up into engine bay and hook onto bolts.

Replace knuckle and clip and replace nut and bolt.

Reassemble Right Hand Side.

Replace remaining bolts and tighten up.

Left Hand Side

Unpop coolant reservoir.

Cut cable tie and unplug temp sensor.

Place bottle onto radiator.

Slide heat shield up and out using a little force.

Remove leads, plugs and manifold.

Place gasket onto head using 2 original bolts.

Slot header into engine bay through the top and hang onto bolts.

Replace remaining bolts and tighten up

Reassemble Left Hand Side by reversing instructions.

These headers are designed to be used with existing system.

Take engine pipes and cut as to fig: 1.

Remove any remaining offcuts that maybe left inside.

Return to underneath of car and place into position.

Weld to supplied flanges.

