



FITTING INSTRUCTIONS TO SUIT TORANA LH – LX FITTED WITH 5 LTR EFI MOTOR Part No. PH 5260

THESE HEADERS WILL FIT THE FOLLOWING GEARBOXES :

- * Holden Trimatic
- * Holden Turbo 400
- * Holden Turbo 350
- * Commodore Four Speed Automatic Turbo 700 with Hatfield Rear Cross Member using Turbo 700 Gear Box Mounts and 308 Engine Mounts

TO FIT DRIVERS SIDE

- 1) Remove leads and spark plugs.
- 2) Remove cast manifold and ensure head face is clean.
- 3) Place header into engine bay from underneath car (it may be necessary to undo RH engine mount and remove bolt and to loosen LH engine mount only and jack up engine slightly to improve cavity space in order to fit header in).
- 4) Place sealant onto gasket and bolt up header.(if engine was jacked up, then the header should remain loosely bolted until engine is returned to its original position, to avoid jamming)
- 5) Check transmission lines are clear of headers.
- 6) Replace plugs and leads

TO FIT TO PASSENGER SIDE

- 1) Remove leads and spark plugs.
- 2) Remove cast manifold and ensure head face is clean.
- 3) Remove starter motor and dust cover.
- 4) Place header into engine bay from underneath car.
IMPORTANT: before the header is bolted up you must-
- 5) Replace starter motor and dust cover.
- 6) Place sealant onto gasket and bolt up header.
- 7) Replace plugs and leads. (replace sway bar if fitted)