



FITTING INSTRUCTIONS TO SUIT
VT-VX Commodore V6 (including Super Charged models)
PACEMAKER HEADERS part no. PH 5059-5060

Note: These Headers have been designed to be installed from the top.

Please note that you will need to pre-drill the E.G.R. fitting when required. (PH 5059 ONLY)

Place anti zapper across battery terminals

FROM UNDERNEATH

Disconnect engine pipes from manifolds
Unclip and disconnect oxygen sensors
Remove Y branch and cat converter
Unscrew oxygen sensors

FROM THE TOP

Remove engine cover
Remove air intake tube (LH side)
Unscrew large nut located on E.G.R. (LH side) **non Super Charged model only.**
Remove leads and plugs
Remove all studs holding manifolds in place
Remove dipstick and place to one side (LH side)
Gently move coolant return tube out of the way (RH side) **Super Charged model only**
Remove manifolds from the top
Remove remaining E.G.R. fitting and fit into Header (LH side) **non Super Charged model only.**
Place sealant onto gasket and hang from two bolts from the cylinder head
Gently lower Headers in from the top and hang into place **Note: this can still be achieved, with a little care, with the larger pipes (PH 5060) and the coolant line in place (Super Charged model only)**
Bolt up headers
Reassemble vehicle, reconnecting fittings where necessary

CONNETING HEADERS TO THE STANDARD SYSTEM

Fig 1 LH or RH engine pipe Y branch section

