



**FITTING INSTRUCTIONS TO SUIT COMMODORE V8 5.Ltr SERIES I VT COMMODORE  
Part No PH 5050**

**Note These headers have been especially designed for easy fitment and there is no need to unbolt and or remove chassis to floor braces found on all VT models**

- Place steering on lock pointing nut to the rear for easy access.
- Place anti zapper on battery.
- Unclip oxygen sensors, disconnect engine pipes and unbolt from flanges after cat converters.
- Remove manifolds
- Unplug leads and remove spark plugs.
- Remove manifolds.

**Right Hand Side** (drivers)

- Bend heat shield located on top of engine mount down.
- Unbolt steering bolt and clip.
- Place steering knuckle on top of chassis rail.
- Note: if fitting to a manual, it is necessary to unbolt clutch line transfer unit located on the chassis to floor brace and push up and out of the way.**
- Locate the two self tapping screws that tie down the power steering brackets at the front of the motor and remove.
- Unbolt rack, pull down and wind to the centre of car.
- Place sealant onto gasket and then place gasket onto head using 2 original bolts to hold into position.
- From the top carefully slot header down into position and replace remaining bolts to tight.
- Return rack to original position and bolt up.
- Replace knuckle and clip and replace nut and bolt.
- Refasten power steering lines.

**Left Hand Side** (passenger)

- Place sealant onto gasket and then place gasket onto head using 2 original bolts to hold into position.
- Slot header into engine bay through the top and hang onto bolts.
- Replace remaining bolts and tighten up.

**These headers are designed to be used with existing system.**

- Take engine pipes and cut as to fig:1.
- Remove any remaining off-cut that maybe left inside.
- Return to underneath of car and place into position.
- Weld to supplied flanges.

