

FITTING INSTRUCTIONS FOR ***PACEMAKER HEADER***  
PART No PH4060 / PH4065

**Please read carefully before proceeding**

These headers have been specially designed for easier fitment to the wider bodied **Ford / Falcon XA - XF / Fairlane** range, therefore there is no need to cut the flange or for the product to be made with a sleeve that has to be sealed during the fitment procedure.

Prepare engine bay by disconnecting battery and spark plug leads and by removing spark plugs. Remove engine pipes and cast manifolds. Clean around exhaust port making sure any gasket debris is removed. Smear silastic sealant to face of headers and to the gasket. Place gasket on head and position bolts in head to match slots on header. Install headers from underneath of vehicle and replace remaining bolts. It is advisable to install all of the bolts before tightening any bolts up. After headers have been tightened, replace spark plugs and leads.

**Passenger Side**

- **Note:** When installing headers to a manual it maybe necessary to rotate the slave cylinder 180 deg. to clear headers.

**Driver Side**

- **Note:** when installing headers to automatics, it maybe necessary to modify column change selector arms to clear headers and also check cooling lines are well clear of headers.