



FITTING INSTRUCTIONS TO SUIT
 TOYOTA LANDCRUISER 1HZ DIESEL 75-80-100 series
PACEMAKER HEADERS part no. **PH 12700**

PLEASE READ THESE INSTRUCTIONS CAREFULLY, AS THEY DO CONTAIN IMPORTANT INFORMATION.

- Place anti zapper across battery terminals
 - Disconnect air intake from throttle body & remove air cleaner canister lid and filter for easy access
 - Remove engine pipe back to flange connection (100 series exhaust system cannot be removed without being cut)
 - Remove exhaust manifold
 - Undo solitary bolt holding solid heater line to block (this can now swivel a little to allow easy placement of header)
 - Now is the time to check & repair or replace any broken studs
- *Important if you are working on a 100 series Landcruiser, place base into engine bay from the top, before headers are fitted. Base may not be able to be fitted from underneath**
- Place sealant onto gasket & slide onto studs
 - Place rear half of header onto studs & replace all nuts (do not tighten yet)
 - Replace heater line to original position & bolt up tight
 - Place front half of header onto studs & replace all nuts (do not tighten yet)
 - Using sealant & gaskets, connect base to headers & bolt up tight
 - Return to top of vehicle & bolt up headers to tight
 - Reconnect to original exhaust 75 & 80 series only. (For 80 series see Fig 1)
 - Reconnect remaining air induction devices

