



FITTING INSTRUCTIONS TO SUIT COMMODORE VT - VZ 5.7 & 6.0 Litre CHEV.

Part No. **PH 5367**

“IMPORTANT” do not use any sealant when fitting this product.

Place steering on lock pointing nut to the rear for easy access.

Place anti zapper on battery.

Remove turtle shell .

Disconnect engine pipes unclip oxygen sensors and unbolt from flanges after cat converters.

Left Hand Side

Unpop coolant reservoir.

Cut cable tie and unplug temp sensor.

Place bottle onto radiator.

Slide heat shield up and out using a little force.

Unbolt 2 bolts on computer carriage and place the whole assembly on top of fire wall.

Remove leads, plugs and manifolds.

Place gasket onto head using 2 original bolts.

Slot header into engine bay through the top and hang onto bolts.

Replace remaining bolts and tighten up

Reassemble Left Hand Side by reversing instructions.

Right Hand Side

Unbolt and remove dipstick tube.

Unbolt steering bolt and clip.

Place steering knuckle on top of chassis rail.

Separate base from main part of header

Place gasket onto head using 2 original bolts.

From the top carefully slot header down into position

(It helps to have someone pull the upper radiator hose back out off the way)

Replace knuckle and clip and replace nut and bolt.

Trim excess thread back to nut to gain maximum clearance from headers

Replace remaining bolts and tighten up.

Reassemble Right Hand Side.

Right Hand Side Base

From underneath align base to header, using the 3 bolt gasket to seal, and tighten.

These headers are designed to be used with existing system on VT – VX – VU and VY series 1 models only.

Take engine pipes and cut as to dia:1.

Remove any remaining off cuts that maybe left inside.

Return to underneath of car and place into position.

Weld to supplied flanges.

