



Fitting instructions for Pacemaker Header part no PH 4500

- Unbolt and remove catalytic converter from vehicle, and cut engine and intermediate pipes (Dia. 1).
- Using the separate flange supplied with the product, bolt up to rear of Header and position cat converter into place, ensuring adequate clearance from surrounding body, floor, pan, etc.
- Return cut intermediate pipe and re-bolt to existing flange, aligning other end to the rear of cat converter (Dia 2).
- Weld new assembly sufficiently enough to be handled then remove cat converter to completely weld.
- Return to vehicle and refit using gaskets.

