



TO FIT XR TO XF FALCON V8 WITH CLEVELAND ENGINES
Part No. PH4070 – PH4075

TO FIT PASSENGER SIDE

It is advisable to use a pit or car hoist to fit "Header".

- (1) Disconnect Battery, remove Cast Manifold.
- (2) Remove Slave cylinder and let hang by hose (it is not necessary to remove).
- (3) Fit "Header" into engine bay from Under Car. Use "Silastic" or similar sealant on "Header" face before bolting to head with gasket.
- (4) Replace Slave cylinder if applicable.
(Make sure hydraulic hose clears well).

TO FIT DRIVER SIDE

- (1) Remove Cast Manifold.
- (2) Cut flange right through with hacksaw where marked between number 1 and 2 ports. Slide number 1 pipe out of sleeve and place in engine bay from Underneath Car. DO NOT bolt to head. Then fit numbers 2, 3 and 4 pipes in from underneath car. Slide number 1 pipe into sleeve, place gasket on head and bolt up in same manner as passenger side.
- (3) Note: When fitting to Automatics make sure all cooling lines are bent well clear of Headers. When fitting to column change Automatics it may be necessary to rebend the selector arms to clear the Headers.