



FITTING INSTRUCTIONS TO SUIT **Mitsubishi 3.8 V6 Pajero**
PACEMAKER HEADERS part no. PH 9360

IMPORTANT please read the following instructions carefully

Please Note You will need to pre-drill E.G.R. fitting when required before fitting headers.

- 1) Place anti zapper across battery terminals.
 - 2) Unbolt engine pipe from manifolds and up to the next flange connection and remove.
- IMPORTANT:** carefully unscrew oxygen sensor from engine pipe
- 3) Remove air intake cover to throttle body
 - 4) Remove heat shields from cast manifolds and unscrew EGR fitting (right hand only).
 - 5) Unbolt and remove cast manifolds.
 - 6) Place sealant onto gaskets and place them onto the studs.
 - 7) Carefully slot headers up from underneath replacing the nuts but do not bolt up tight yet.
- IMPORTANT:** leaving the headers loose enables the fitter to assemble the base easily while giving the gaskets a chance to bed in correctly.
- 8) Place sealant onto gaskets and using the supplied bolts, locate base into position and bolt up tight.
 - 9) Reconnect standard system
 - 10) Return to the top and replace EGR fitting. Then bolt up headers and EGR tight (right hand only).
 - 11) Replace air intake
 - 12) Replace O2 sensor.



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