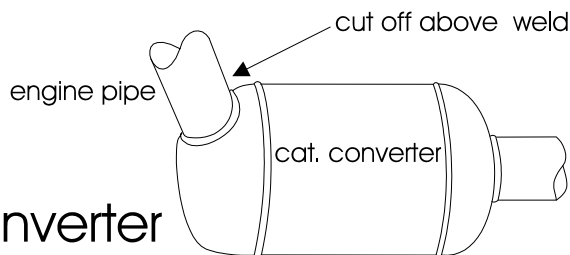




FITTING INSTRUCTIONS TO SUIT
Rodeo - Colorado V6 Alloytec
PACEMAKER HEADERS part no. **PH 5045**

- Place an anti zapper across battery terminals
- Undo dipstick and place to one side
Note: It is necessary to remove completely
- Unplug O2 sensor
- Remove standard manifold and cat converter
- Passenger side torsion bar must be removed to get standard cat converter out
Note : Mark torsion bar and mounting bracket with a marker to help with realignment
Note: It also helps to measure the thread on adjustment bracket to help with realignment
- **Cut cat converter as the same as the diagram below**
- Unscrew the O2 sensor and place to one side
- Place gasket onto head using the front and rear bolt
- Replace O2 sensor into header and tighten
- Place headers into engine bay from underneath and tighten
- Place cut cat converter back into the same factory position behind new header
- Tack weld cat converter to flange behind the header
- Unbolt cat from header and finish off welding
- Place cat converters with gaskets back into engine bay from underneath and tighten
- Replace dipstick and tighten



Engine Pipe & Cat. Converter