



FITTING INSTRUCTIONS FOR **PACEMAKER HEADER** PART No PH4025 / PH4026

Note these headers were designed to be installed from underneath while using a 4 post hoist

Note, when installing headers to column change automatics, it may be necessary to modify selector arms to clear headers.

Prepare vehicle by removing old manifolds and cleaning surface of cylinder heads

Driver side (install this side first)

**If fitting to a column change automatic, remove selector arms from vehicle.
Place a bolt (and hang gasket) into the rear hole of the head
From underneath, remove bolt out of R/H engine mount
Disconnect drag link arm from pitman arm and push out of the way towards front of car.**

**Turn driver's side wheel left so pitman arm is out of the way
Jack up driver's side of engine approx. 10-20 mm, enough to slot header into engine bay
Hang header onto the rear bolt
Gently lower the engine back into position and put vehicle back together by reversing all of the steps
Bolt up header into position**

Note: note, it pays to wait for both headers to be bolted up tight before modifying the linkages.

Passenger side.

Unlike the driver's side, do not place any bolts into the head yet as you cannot manoeuvre the header rearward enough to place header onto the rear bolt by using the slot in the flange.

From underneath, slot header into engine bay

Note it will pay to somehow support the header from falling out by placing a board across the ramps etc.

Note, this header has a unique design feature so please read the following instructions carefully.

Lower the hoist, and from the top and while holding header, place gasket into place, and then working from the inside of where the primary pipes are connected to the flange and taking advantage of inside slotted bolt holes, pull header forward and place a bolt into position, continue to locate all remaining inside pipe bolts and wind them in until finger tight.

**Push header towards the rear of engine to locate remaining front position bolts.
Tighten all remaining bolts.**