



FITTING INSTRUCTIONS TO SUIT CHRYSLER VALIANT V8 **PACEMAKER HEADERS** part no PH 2555 – PH 2560

IMPORTANT: To fit column change automatic, modification to the linkage is necessary. Selector linkage rod must be cut and loop must be fabricated and inserted to form a loop around and on top of header pipe. Left hand side must have a cable kick down and not mechanical.

FIT RIGHT HAND SIDE (driver's side) from the top FIRST

- 1) It is necessary to separate header from base.
- 2) Disconnect battery and remove plugs.
- 3) Undo brake power booster and move out of the way. It is also advisable to remove rocker cover to save from scratching headers.
- 4) Remove cast manifolds and rear stud and clean head surfaces.
- 5) Undo and remove centre drag link.
- 6) Remove right hand engine mount bolt from underneath car. Loosen left hand side engine mounting but do not remove bolt.
- 7) While supporting the engine, remove RH engine mount altogether.
- 8) Jack up engine as far as possible and from top place top half of header into engine bay.
- 9) Using silastic on face of header and gasket, bolt header to head but leave loose.
- 10) Gently lower engine back into position, making sure header does not become jammed between steering etc.
- 11) Once engine is lowed, replace engine mount and bolt and tighten both bolts up and relocate drag link.
- 12) Tighten up header, and replace brake power booster and rocker cover and spark plugs.

TO FIT LEFT HAND SIDE (passenger side) from the bottom

- 1) Remove starter motor.
- 2) Remove pollution canister and cast manifold, and clean head surface.
- 3) Jack up engine as far as possible and from underneath, slot header up and into engine bay.
- 4) Gently lower engine back into position, making sure header does not become jammed between torsion bar etc.
- 5) Clip linkage back on kick down, and bend canister bracket to clear last header pipe.
- 6) Tighten up header replace all plugs and leads.



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