



FITTING INSTRUCTIONS TO SUIT **Mitsubishi Lancer**  
**PACEMAKER HEADERS** part no. PH 9355

**IMPORTANT** read the following instructions carefully before you start.

- 1) Place anti zapper across battery terminals
  - 2) Unclip oxygen sensor from loom and unbolt cat. converter
  - 3) Unbolt and remove standard manifold and engine pipe to cat. converter
  - 4) Tidy up engine bay by removing all the standard manifold brackets
  - 5) Unbolt and remove dipstick
  - 6) Slot header up from underneath and hang onto studs **but do not replace any nuts yet**
  - 7) Replace dipstick and bolt up
- Note: you will need to slide headers off of studs to allow dipstick room to relocate**
- 8) Place sealant onto gasket and place gasket onto studs
  - 9) Return header to the studs and replace nuts and washes and bolt up tight
  - 10) Reroute oxygen sensor loom and reconnect

**Tip relocate plug clip and cable holder to a lower position inside engine bay for re-use**

**This header has been supplied with a 2 ¼" connecting flange to allow for a larger flex pipe to be used, when a larger diameter (2 ¼") after market exhaust system is to be installed.**

**However the existing exhaust system including the flex pipe can still be used with the following instructions.**

- 7) Strip engine pipe of heat shield to expose engine pipe
- 8) Cut exposed engine pipe as Fig (1) and discard
- 9) Return and insert flex pipe into supplied flange and rebolt to cat. converter
- 10) Weld into position (for best results unbolt and drop flex and weld around the inside)
- 11) Return to header and cat. converter using sealant and gaskets to finish

Fig (1)

