



FITTING INSTRUCTIONS TO SUIT  
TORANA LH-LX 253-308 V8, MANUAL & AUTO.  
**PACEMAKER HEADERS** part no. **PH 5200**

**IMPORTANT**

Read these instructions carefully before you start.

It is advisable to use a pit or car hoist when fitting these headers.

It is necessary to use a gasket and silastic or similar sealant.

If car is fitted with a front sway bar, it must be lowered by unbolting from subframe. (It is not necessary to remove the bar completely).

**TO FIT DRIVERS SIDE**

- 1) Remove leads and spark plugs.
- 2) Remove cast manifold and ensure head face is clean.
- 3) On manual cars remove clutch mechanism, on automatic cars, bend transmission lines out from engine along top of subframe.
- 4) Place header into engine bay from underneath car (it may be necessary to undo RH engine mount and remove bolt and to loosen LH engine mount only and jack up engine slightly to improve cavity space in order to fit header in).
- 5) Place sealant onto gasket and bolt up header.(if engine was jacked up, then the header should remain loosely bolted until engine is returned to its original position, to avoid jamming)
- 6) On manual cars replace clutch mechanism, on automatic cars, check transmission lines are clear of headers.
- 7) Replace plugs and leads

**TO FIT TO PASSENGER SIDE**

- 1) Remove leads and spark plugs.
- 2) Remove cast manifold and ensure head face is clean.
- 3) Remove starter motor and dust cover.
- 4) Place header into engine bay from underneath car.  
**IMPORTANT:** before the header is bolted up you must-
- 5) Replace starter motor and dust cover.
- 6) Place sealant onto gasket and bolt up header.
- 7) Replace plugs and leads. (replace sway bar if fitted)