



FITTING INSTRUCTIONS FOR **PACEMAKER** HEADER PH 5015
to suit

HOLDEN COMMODORE VL V8

- Disconnect battery
- Disconnect leads and remove spark plugs
- Unbolt engine pipes from cat converter and remove
- Unbolt and remove cast manifold TIP- R.H. manifold falls out once rack has been dropped
- Remove bolts and drop rack
- Undo starter motor and drop down towards hanging rack, enough for headers to clear
- Wind rack towards drivers side
- Slot R.H. header into engine bay, *see Note: do not bolt up yet (it maybe necessary to apply a bit of pressure to the power steering lines, so be careful)
- Slot L.H. header into engine bay, do not bolt up yet
- Replace starter motor
- Return rack to original position and replace bolts
- Realign steering spline and rebolt clamp
- Bolt up headers to face of heads using a gasket and sealant
- Replace spark plugs and leads
- Place sealant on balls and bolt up Y branch

***Note:** On some models it maybe necessary to relocate speedometer cable to a higher position. This should be done before header is bolted up

TIP- Straighten motor for maximum floor clearance