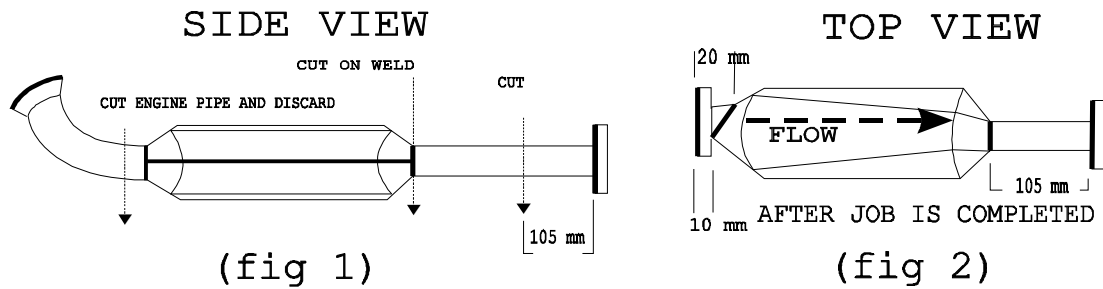




**Fitting instructions for Pacemaker Header part no PH 4499**

- Unbolt and remove catalytic converter from vehicle, remove heat shields and cut engine and intermediate pipes (fig. 1).
- Using the separate flange supplied with the product, bolt up to rear of Header and position cat converter into place, ensuring adequate clearance from surrounding body, floor, pan, ect.
- Return cut intermediate pipe and rebolt to existing flange, aligning other end to the rear of cat converter (fig 2).
- Weld new assembly sufficiently enough to be handled then remove cat converter to completely weld.
- Return to vehicle and refit using gaskets.



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