



## Fitting instructions for *Pacemaker* Header To suit Ford Falcon EA – AU part No PH 4480

- Unbolt and remove catalytic converter from vehicle, remove heat shields and cut engine and intermediate pipes (fig. 1).
- Unbolt and discard standard exhaust manifold
- Unbolt lower bolt in steering shaft, and just loosen upper bolt so that the steering shaft can slide up and off of the steering rack
- Place sealant onto gasket and place gasket and all lower bolts onto cylinder head face, and drop header into position and tighten up
- Replace steering shaft and refit and tighten bolts
- Using the separate flange supplied with the product, bolt up to rear of Header and position cat converter into place, ensuring adequate clearance from surrounding body, floor, pan, etc.
- Return cut intermediate pipe and re-bolt to existing flange, aligning other end to the rear of cat converter (fig 2).
- Weld new assembly sufficiently enough to be handled then remove cat converter to completely weld.
- Return to vehicle and refit using gaskets to finish.

