



FITTING INSTRUCTIONS FOR **PACEMAKER** HEADER Pt No PH 4309

- 1) Place an anti zapper across battery terminals.
- 2) Unclip oxygen sensor from loom and unscrew from manifold.
- 3) Remove cast manifold and engine pipe to cat. converter.
- 4) Remove all studs from head excluding two bottom outside studs.
- 5) Place sealant onto gasket and place onto remaining two studs.
- 6) Place sealant onto face of header and slot into engine bay from underneath of vehicle and hang onto remaining two studs.
- 7) Bolt header into position.
- 8) Unclip loom from holder and release oxygen sensor plug from plastic cover.
- 9) Unwind plug to release approx. 100 mm extra wire in length and replace remaining loom and cover to original position.
- 10) Screw oxygen sensor into header (rerouting to avoid touching headers) and plug back into loom.

IF CONNECTING TO EXISTING CAT. CONVERTER YOU WILL NEED TO,

- 1) Cut original engine pipe as to fig. 1
- 2) Remove heat shield to expose pipe.
- 3) Trim up remaining pipe as to fig. 2
- 4) Place pipe into header outlet, rebolt to cat. converter and weld into position.

