



FITTING INSTRUCTIONS TO SUIT
PACEMAKER HEADERS part no. **PH 4001**
5-litre V8 Falcon AU

IMPORTANT DO NOT REMOVE BOTH MANIFOLDS AT THE SAME TIME
 (you will need one side in place when you come to weld the other)

- Place antizapper across battery terminals
- Remove all plugs and leads

R H side

- Unscrew coolant reservoir & place to front of motor (there is no need to disconnect hoses)
- Wind steering wheel around until bolt connecting steering shaft to the steering rack is pointing rearward
- Remove upper & lower bolts, & disconnect steering shaft
- Unbolt exhaust manifolds
- Unbolt and disconnect bolts and studs from the rear bracket (including the exhaust)
- Remove manifold & place onto a workbench
- Rebolt L H side back to the rear bracket
- Place sealant onto gasket & hang from front bolt
- Place header into engine bay & bolt upto tight
- Strip heat shield away from pipe (do not remove heat shield from cat converter)
- Using a small ruler measure and cut cat out to size, as to fig1
- Pump out flange end to suit cut cat, & rebolt end flange to hanging bracket
- Place cat into position & weld up Note: (you will not need gaskets yet)

L H side

- Unbolt exhaust manifold from head and rear bracket and remove from engine bay
- It is again necessary to bolt up the rear bracket
- Place sealant onto gasket & hang from front bolt
- Place header into engine bay & bolt upto tight
- Cut out the cat as to fig1
- Repeat weld up process
- Remove part welded cats, finish welding & return to original position, using gaskets & sealant to finish
- Replace steering shaft, plugs leads & coolant reservoir

Fig 1

