



FITTING INSTRUCTIONS TO SUIT  
TOYOTA LANDCRUISER 100 series PETROL

**PACEMAKER HEADERS** part no. **PH 12650**

**PLEASE READ THESE INSTRUCTIONS CAREFULLY, AS THEY DO  
CONTAIN IMPORTANT INFORMATION.**

- Place anti zapper across battery terminals
- Disconnect air intake from throttle body & remove air cleaner canister lid and filter for easy access
- Remove engine pipe back to flange connection (100 series exhaust system cannot be removed with out being cut)
- Remove exhaust manifold
- Now is the time to check & repair or replace any broken studs
- **\*Important if you are working on a 100 series Landcruiser, place base into engine bay from the top, before headers are fitted. Base may not be able to be fitted from underneath**
- Place sealant onto gasket & slide onto studs
- Place rear half of header onto studs & replace all nuts (do not tighten yet)
- Place front half of header onto studs & replace all nuts (do not tighten yet)
- Using sealant & gaskets, connect base to headers & bolt up tight
- Return to top of vehicle & bolt up headers to tight
- Reconnect remaining air induction devices