



Fitting instructions to suit **PONTIAC GTO** fitted with an **LS1 V8**. pt no **PH 5358**

“IMPORTANT” do not use any sealant when fitting this product.

Place steering on lock pointing nut to the rear for easy access.

Place anti zapper on battery.

Remove turtle shell .

Disconnect engine pipes unclip oxygen sensors and unbolt from flanges after cat converters.

Left Hand Side

Unpop coolant reservoir cut cable tie and unplug temp sensor.

Place bottle onto radiator.

Slide heat shield up and out using a little force.

Unbolt steering bolt and clip and place steering knuckle on top of chassis rail.

Locate and unbolt the two steering rack bolts and drop the rack down and out of the way.

Remove leads, plugs and manifolds.

Place gasket onto head using 2 original bolts.

Slot header into engine bay through the top and hang onto bolts.

Replace steering rack and bolt up

Replace steering knuckle and bolt up tight.

Trim excess thread back to nut to gain maximum clearance from headers

Replace remaining bolts and tighten up.

Reassemble remaining Left Hand Side by reversing instructions.

Right Hand Side

Unbolt and remove dipstick tube.

Separate base from main part of header

Place gasket onto head using 2 original bolts.

From the top carefully slot header down into position

Replace knuckle and clip and replace nut and bolt.

Replace remaining bolts and tighten up.

Reassemble Right Hand Side.

Header Base

From underneath align bases to the matching header, using the 3 bolt gasket to seal, and tighten.

These headers are designed to be used with existing system.

Take engine pipes and cut as to fig:1.

Remove any remaining offcuts that maybe left inside.

Return to underneath of car and place into position.

Weld to supplied flanges.

